

USA DRILL SIZES

Drill Decimal	Drill Decimal	Drill Decimal	Drill Decimal
80	.0135	40	.0980
79	.0145	39	.0995
1/64	.0156	38	.1015
78	.0160	37	.1040
77	.0180	36	.1065
76	.0200	7/64	.1094
75	.0210	35	.1100
74	.0225	34	.1110
73	.0240	33	.1130
72	.0250	32	.1160
71	.0260	31	.1200
70	.0280	1/8	.1250
69	.0292	30	.1285
68	.0310	29	.1360
1/32	.0312	28	.1405
67	.0320	9/64	.1406
66	.0330	27	.1440
65	.0350	26	.1470
64	.0360	25	.1495
63	.0370	24	.1520
62	.0380	23	.1540
61	.0390	5/32	.1562
60	.0400	22	.1570
59	.0410	21	.1590
58	.0420	20	.1610
57	.0430	19	.1660
56	.0465	18	.1695
3/64	.0469	11/64	.1719
55	.0520	17	.1730
54	.0550	16	.1770
53	.0595	15	.1800
1/16	.0625	14	.1820
52	.0635	13	.1850
51	.0670	3/16	.1875
50	.0700	12	.1890
49	.0730	11	.1910
48	.0760	10	.1935
5/64	.0781	9	.1960
47	.0785	8	.1990
46	.0810	7	.2010
45	.0820	13/64	.2031
44	.0860	6	.2040
43	.0890	5	.2055
42	.0935	4	.2090
3/32	.0938	3	.2130
41	.0960	7/32	.2188
		2	.2210
		1	.2280
		A	.2340
		15/64	.2344
		B	.2380
		C	.2420
		D	.2460
		E	.2500
		1/4	.2500
		F	.2570
		G	.2610
		17/64	.2656
		H	.2660
		I	.2720
		J	.2770
		K	.2810
		9/32	.2812
		L	.2900
		M	.2950
		19/64	.2969
		N	.3020
		5/16	.3125
		O	.3160
		P	.3230
		21/64	.3281
		Q	.3320
		R	.3390
		11/32	.3438
		S	.3480
		T	.3580
		23/64	.3594
		U	.3680
		3/8	.3750
		V	.3770
		W	.3860
		25/64	.3906
		X	.3970
		Y	.4040
		13/32	.4062
		Z	.4130
		27/64	.4219
		7/16	.4375
		29/64	.4531
		15/32	.4688
		31/64	.4844
		1/2	.5000
		33/64	.5156
		17/32	.5312
		35/64	.5469
		9/16	.5625
		37/64	.5781
		19/32	.5938
		39/64	.6094
		5/8	.6250
		41/64	.6406
		21/32	.6562
		43/64	.6719
		11/16	.6875
		45/64	.7031
		23/32	.7188
		47/64	.7344
		3/4	.7500
		49/64	.7656
		25/32	.7812
		51/64	.7969
		13/16	.8125
		53/64	.8281
		27/32	.8438
		55/64	.8594
		7/8	.8750
		57/64	.8906
		29/32	.9062
		59/64	.9219
		15/16	.9375
		61/64	.9531
		31/32	.9688
		63/64	.9844
		1	1.0000
			+64th increments up to 1-7/8"
			+32nd increments up to 2-1/4"
			+16th increments up to 4-1/4"